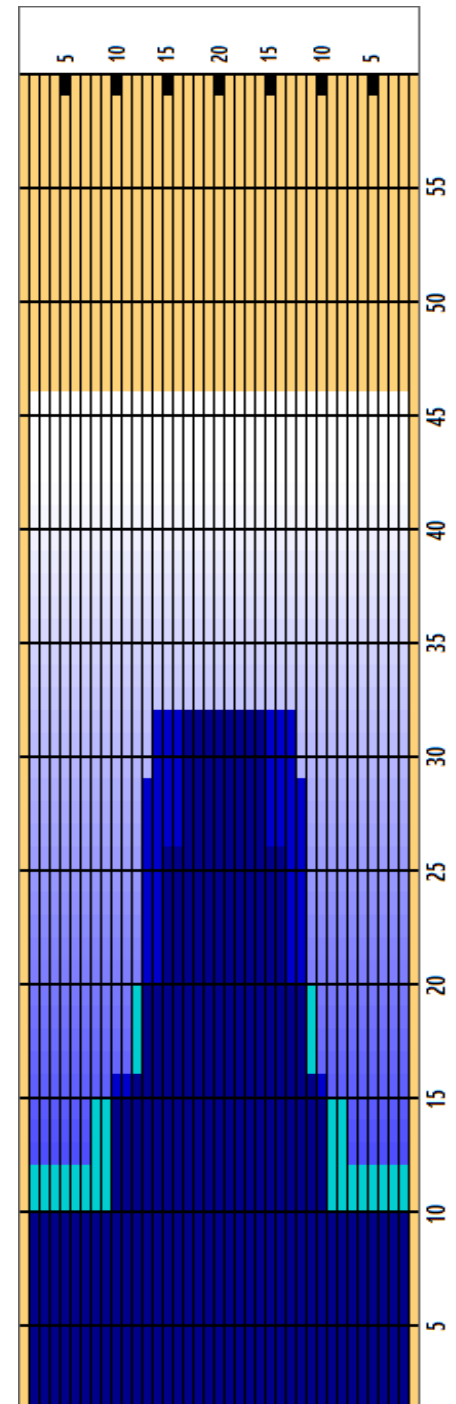


Oil Pattern Distance	46	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.15 mL	Reverse Oil Total	11.55 mL	Volume Oil Total	27.7 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	3	222	0.0	12.7	12.7	11100
2	8L	8R	1	18	3	25	12.7	15.2	2.5	1250
3	12L	11R	2	18	3	36	15.2	20.3	5.1	1800
4	15L	14R	2	22	3	24	20.3	26.5	6.2	1200
5	17L	16R	2	22	3	16	26.5	32.7	6.2	800
6	2L	2R	0	22	3	0	32.7	46.0	13.3	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	46.0	32.0	-14.0	0
2	14L	13R	1	22	3	14	32.0	28.9	-3.1	700
3	13L	12R	5	18	3	80	28.9	16.2	-12.7	4000
4	10L	10R	3	14	3	63	16.2	10.3	-5.9	3150
5	2L	2R	2	14	3	74	10.3	6.4	-3.9	3700
6	2L	2R	0	10	3	0	6.4	0.0	-6.4	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3	2.14	1.12	1.07	1.9	3

